Digital code output type

■ Description

FUJI AC series rotary switches offer a wide choice of output codes. They feature sliding Au-flashed contacts for high contact reliability. Inhibitor and parity check circuits guard against switch malfunctions caused by error signals. With only seven connections to make, these switches are an economical solution to multiposition switching needs.

■ Features

- Au-flashed contacts for high contact reliability.
- Ratings

Volts	Operational current (A) (resistive load)
50V AC	0.05
5V AC	0.5
25V DC	0.05
5V DC	0.25

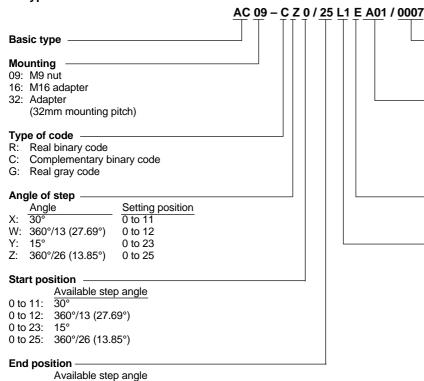
- The protection of operator section meets the IP65 (IEC), so these switches can be used in oil-splash environments, such as on machine tool control panels. (Except for AC32)
- A wide choice of output codes fits a broad range of applications.
 Available step angles are 15, 30, and 360°/26 (13.85°). Real binary code, complementary binary code, and real gray code are available.
- Switches are available with connectors or with lock rings for easy handling.
- Stopper screw positions are user selectable.



■ Performance

Rated insulation vo Operating tempera Humidity		50V -20 to +70°C 45 to 85%RH (non condensation)
Service life	Mechanical Electrical	50,000 operations 50,000 operations
Dielectric strength	Between terminals Between terminals and ground	250V AC, 1 minute 1500V AC, 1 minute
Insulation resistance	Between terminals Between terminals and ground	500 M Ω or more $5,000$ M Ω or more
Degree of protection	on (operator section)	AC09, AC16 : IP65 (IEC60529) AC32 : IP40 (IEC60529)

■ Type number nomenclature



With or without lock ring Blank: Without lock ring 0007: With lock ring 0009: With adhesive lock ring With or without connector Blank: 8-terminal, without connector 8-terminal, with right-angle connector A02: 8-termianl, with straight connector B00: 7-terminal, without connector B01: 7-terminal, with right-angle connector B02: 7-terminal, with straight connector With or without stopper screw Blank: With stopper screw Without stopper screw Length of shaft (mm)

	AC09	AC16	AC32
L1:	16	_	14.5
L2:	18	_	16.5
L3:	20	_	18.5
L4:	22	19.5	20.5

ote: When shorter action than the maximum range of switch action is used, stopper screws are used. However, stopper screws are not used if the maximum action range is used when either 15° (symbol Y) or 360°/26 (symbol Z) is specified.

0 to 11:

0 to 12:

0 to 23:

309

0 to 25: 360°/26 (13.85°)

360°/13 (27.69°)

• M9 nut mounting

Angle of	Connector	Lock ring	Type *1 *2 *3		
step			Real binary code	Complementary binary code	Real gray code
30°	Without connector	Without lock ring With lock ring With adhesive lock ring	AC09-RX□/□()■ AC09-RX□/□()■/0007 AC09-RX□/□()■/0009	AC09-CX□/□()■ AC09-CX□/□()■/0007 AC09-CX□/□()■/0009	AC09-GX□/□()■ AC09-GX□/□()■/0007 AC09-GX□/□()■/0009
	With right angle connector	Without lock ring With lock ring With adhesive lock ring	AC09-RX□/□()■01 AC09-RX□/□()■01/0007 AC09-RX□/□()■01/0009	AC09-CX□/□()■01 AC09-CX□/□()■01/0007 AC09-CX□/□()■01/0009	AC09-GX□/□()■01 AC09-GX□/□()■01/0007 AC09-GX□/□()■01/0009
	With straight connector	Without lock ring With lock ring With adhesive lock ring	AC09-RX□/□()■02 AC09-RX□/□()■02/0007 AC09-RX□/□()■02/0009	AC09-CX□/□()■02 AC09-CX□/□()■02/0007 AC09-CX□/□()■02/0009	AC09-GX□/□()■02 AC09-GX□/□()■02/0007 AC09-GX□/□()■02/0009
360°/13 (27.69°)	Without connector	Without lock ring With lock ring With adhesive lock ring	AC09-RW□/□()■ AC09-RW□/□()■/0007 AC09-RW□/□()■/0009	AC09-CW□/□()■ AC09-CW□/□()■/0007 AC09-CW□/□()■/0009	
	With right angle connector	Without lock ring With lock ring With adhesive lock ring	AC09-RW□/□()■01 AC09-RW□/□()■01/0007 AC09-RW□/□()■01/0009	AC09-CW□/□()■01 AC09-CW□/□()■01/0007 AC09-CW□/□()■01/0009	
	With straight connector	Without lock ring With lock ring With adhesive lock ring	AC09-RW□/□()■02 AC09-RW□/□()■02/0007 AC09-RW□/□()■02/0009	AC09-CW□/□()■02 AC09-CW□/□()■02/0007 AC09-CW□/□()■02/0009	
15°	Without connector	Without lock ring With lock ring With adhesive lock ring	AC09-RY□/□()■ AC09-RY□/□()■/0007 AC09-RY□/□()■/0009	AC09-CY□/□()■ AC09-CY□/□()■/0007 AC09-CY□/□()■/0009	AC09-GY□/□()■ AC09-GY□/□()■/0007 AC09-GY□/□()■/0009
	With right angle connector	Without lock ring With lock ring With adhesive lock ring	AC09-RY□/□()■01 AC09-RY□/□()■01/0007 AC09-RY□/□()■01/0009	AC09-CY□/□()■01 AC09-CY□/□()■01/0007 AC09-CY□/□()■01/0009	AC09-GY□/□()■01 AC09-GY□/□()■01/0007 AC09-GY□/□()■01/0009
	With straight connector	Without lock ring With lock ring With adhesive lock ring	AC09-RY□/□()■02 AC09-RY□/□()■02/0007 AC09-RY□/□()■02/0009	AC09-CY□/□()■02 AC09-CY□/□()■02/0007 AC09-CY□/□()■02/0009	AC09-GY□/□()■02 AC09-GY□/□()■02/0007 AC09-GY□/□()■02/0009
360°/26 (13.85°)	Without connector	Without lock ring With lock ring With adhesive lock ring	AC09-RZ□/□()■ AC09-RZ□/□()■/0007 AC09-RZ□/□()■/0009	AC09-CZ□/□()■ AC09-CZ□/□()■/0007 AC09-CZ□/□()■/0009	AC09-GZ□/□()■ AC09-GZ□/□()■/0007 AC09-GZ□/□()■/0009
	With right angle connector	Without lock ring With lock ring With adhesive lock ring	AC09-RZ□/□()■01 AC09-RZ□/□()■01/0007 AC09-RZ□/□()■01/0009	AC09-CZ□/□()■01 AC09-CZ□/□()■01/0007 AC09-CZ□/□()■01/0009	AC09-GZ□/□()■01 AC09-GZ□/□()■01/0007 AC09-GZ□/□()■01/0009
	With straight connector	Without lock ring With lock ring With adhesive lock ring	AC09-RZ□/□()■02 AC09-RZ□/□()■02/0007 AC09-RZ□/□()■02/0009	AC09-CZ□/□()■02 AC09-CZ□/□()■02/0007 AC09-CZ□/□()■02/0009	AC09-GZ□/□()■02 AC09-GZ□/□()■02/0007 AC09-GZ□/□()■02/0009

Notes:
*1 Replace the marks by the Start and End positions

Step angle	30°	360°/13	15°	360°/26			
Start and End positions	0 to 11	0 to 12	0 to 23	0 to 25			

^{*3} Replace the ■ mark by the connector Blank: 8-terminal, without connector A01: 8-terminal, with right angle connector A02: 8-terminal, with straight connector B00: 7-terminal, without connector B01: 7-terminal, with right angle connector B02: 7-terminal, with straight connector

• M16 adapter mounting

Angle of	Connector	Type*1 *2	Type*1 *2											
step		Real binary code	Complementary binary code	Real gray code										
30°	Without connector With right angle connector With straight connector	AC16-RX□/□L4■ AC16-RX□/□L4■01 AC16-RX□/□L4■02	AC16-CX□/□L4■ AC16-CX□/□L4■01 AC16-CX□/□L4■02	AC16-GX□/□L4■ AC16-GX□/□L4■01 AC16-GX□/□L4■02										
360°/13 (27.69°)	Without connector With right angle connector With straight connector	AC16-RW□/□L4■ AC16-RW□/□L4■01 AC16-RW□/□L4■02	AC16-CW□/□L4■ AC16-CW□/□L4■01 AC16-CW□/□L4■02											
15°	Without connector With right angle connector With straight connector	AC16-RY□/□L4■ AC16-RY□/□L4■01 AC16-RY□/□L4■02	AC16-CY□/□L4■ AC16-CY□/□L4■01 AC16-CY□/□L4■02	AC16-GY□/□L4■ AC16-GY□/□L4■01 AC16-GY□/□L4■02										
360°/26 (13.85°)	Without connector With right angle connector With straight connector	AC16-RZ□/□L4■ AC16-RZ□/□L4■01 AC16-RZ□/□L4■02	AC16-CZ□/□L4■ AC16-CZ□/□L4■01 AC16-CZ□/□L4■02	AC16-GZ□/□L4■ AC16-GZ□/□L4■01 AC16-GZ□/□L4■02										

Notes:

*1 Replace the $\square\square$ marks by	the Start and End positions
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Step angle	30°	360°/13	15°	360°/26
Start and End positions	0 to 11	0 to 12	0 to 23	0 to 25

*2 Replace the ■ mark by the connector Blank: 8-terminal, without connector A01: 8-terminal, with right angle connector A02: 8-terminal, with straight connector 7-terminal, without connector B00:

B01: 7-terminal, with right angle connector B02: 7-terminal, with straight connector

• Adaptor mounting (32mm mounting pitch)

Angle of	Connector	Type*1 *2 *3	Type*1 *2 *3											
step		Real binary code	Complementary binary code	Real gray code										
30°	Without connector With right angle connector With straight connector	AC32-RX□/□()■ AC32-RX□/□()■01 AC32-RX□/□()■02	AC32-CX□/□()■ AC32-CX□/□()■01 AC32-CX□/□()■02	AC32-GX□/□()■ AC32-GX□/□()■01 AC32-GX□/□()■02										
360°/13 (27.69°)	Without connector With right angle connector With straight connector	AC32-RW□/□()■ AC32-RW□/□()■01 AC32-RW□/□()■02	AC32-CW□/□()■ AC32-CW□/□()■01 AC32-CW□/□()■02											
15°	Without connector With right angle connector With straight connector	AC32-RY□/□()■ AC32-RY□/□()■01 AC32-RY□/□()■02	AC32-CY□/□()■ AC32-CY□/□()■01 AC32-CY□/□()■02	AC32-GY□/□()■ AC32-GY□/□()■01 AC32-GY□/□()■02										
360°/26 (13.85°)	Without connector With right angle connector With straight connector	AC32-RZ□/□()■ AC32-RZ□/□()■01 AC32-RZ□/□()■02	AC32-CZ□/□()■ AC32-CZ□/□()■01 AC32-CZ□/□()■02	AC32-GZ□/□()■ AC32-GZ□/□()■01 AC32-GZ□/□()■02										

Notes:
*1 Replace the \(\subseteq \subseteq \text{marks by the Start and End positions} \)

Step angle	30°	360°/13	15°	360°/26
Start and End positions	0 to 11	0 to 12	0 to 23	0 to 25

 $^{^{\}star 2}$ Replace the () mark by the shaft length

L4: 20.5mm

*3 Replace the ■ mark by the connector Blank: 8-terminal, without connector 8-terminal, with right angle connector A01: 8-terminal, with straight connector 7-terminal, without connector 7-terminal, with right angle connector 7-terminal, with straight connector A02: B00: B01:

■ 24-position

R: Real binary code

Terminal	Bit	S	Setting position																						
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
A	1		•		•		•		•		•		•		•		•		•		•		•		•
F	2			•	•			•	•			•	•			•	•			•	•			•	•
В	4					•	•	•	•					•	•	•	•					•	•	•	•
E	8									•	•	•	•	•	•	•	•								
С	16																	•	•	•	•	•	•	•	•
G	INH (• •					•	•			•									•					•
D	С																	•							

C: Complementary binary code

Terminal	Bit	S	Setting position														_								
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
A	1	•		•		•		•		•		•		•		•		•		•		•		•	
F	2	•	•			•	•			•	•			•	•			•	•			•	•		
В	4	•	•	•	•					•	•	•	•					•	•	•	•				
E	8	•	•	•	•	•	•	•	•									•	•	•	•	•	•	•	•
С	16	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•								
G	INH •												•		•										•
D	С																								

G: Real gray code

Terminal	Bit	5	Sett	ing	pos	sitio	n																		
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
Α	а		•	•			•	•			•	•			•	•			•	•			•	•	
F	b			•	•	•	•					•	•	•	•					•	•	•	•		
В	С					•	•	•	•	•	•	•	•									•	•	•	•
E	d									•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
С	е																	•	•	•	•	•	•	•	•
G	Р		•		•		•		•		•		•		•		•		•		•		•		•
D	С																								

■ 26-position R: Real binary code

	,																										
Terminal	Bit	S	etti	ing	pos	sitio	n																				
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
A	1		•		•		•		•		•		•		•		•		•		•		•		•		•
F	2			•	•			•	•			•	•			•	•			•	•			•	•		
В	4					•	•	•	•					•	•	•	•					•	•	•	•		
E	8									•	•	•	•	•	•	•	•									•	•
С	16																	•	•	•	•	•	•	•	•	•	•
G	INH	• •	•				•	•		•	•	•	•	•	•	•				•		•	•	•	• (•	•
<u> </u>																		_									_

C: Complementary binary code

<u>0. 00p</u>		_~	••••		<u> </u>																							
Terminal	Bit		Se	etti	ng	pos	sitic	n																				
No.	No.	(5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
А	1	•	•		•		•		•		•		•		•		•		•		•		•		•		•	Γ
F	2	•	•	•			•	•			•	•			•	•			•	•			•	•			•	•
В	4	•	•	•	•	•					•	•	•	•					•	•	•	•					•	•
E	8	•	•	•	•	•	•	•	•	•									•	•	•	•	•	•	•	•		Γ
С	16	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•										Γ
G	INH	•	•	•			•		•	•		•											•	•	•			•
D	С																											_

G: Real gray code

Terminal	Bit	S	etti	ing	pos	sitio	n																				
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
A	а		•	•			•	•			•	•			•	•			•	•			•	•			•
F	b			•	•	•	•					•	•	•	•					•	•	•	•				
В	С					•	•	•	•	•	•	•	•									•	•	•	•	•	•
E	d									•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
С	е																	•	•	•	•	•	•	•	•	•	•
G	Р		•		•		•		•		•		•		•		•		•		•		•		•		•
D	С																										

■ 12-position

R: Real binary code

Terminal	Bit	S	ett	ing	р	sit	ior	1					
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11
A	1		•		•		•		•		•		•
F	2			•	•			•	•			•	•
В	4					•	•	•	•				
E	8									•	•	•	•
С	Р		•	•		•			•	•			•
G	INH •												•
D	С												

C: Complementary binary code

								<u> </u>					
Terminal	Bit	S	ett	ing	po	osit	ior	1					
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11
A	1	•		•		•		•		•		•	
F	2	•	•			•	•			•	•		
В	4	•	•	•	•					•	•	•	•
E	8	•	•	•	•	•	•	•	•				
С	Р		•	•		•			•	•			•
G	INH (
D	С												

G: Real gray code

O oa	. 9. ∽.	, ,			_								
Terminal	Bit	S	ett	ing	р	osit	ior)					
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11
A	а		•	•			•	•			•	•	
F	b			•	•	•	•					•	•
В	С					•	•	•	•	•	•	•	•
E	d									•	•	•	•
С	Р		•		•		•		•		•		•
G													
D	С												

■ 13-position

R: Real binary code

		~· ,	, -											
Terminal	Bit	S	ett	ing	po	osit	ior	1						_
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12
A	1		•		•		•		•		•		•	
F	2			•	•			•	•			•	•	Γ
В	4					•	•	•	•					•
E	8									•	•	•	•	•
С	Р		•	•		•			•	•			•	Γ
G	INH •	•	•				•	•						
D	С													_

C: Complementary binary code

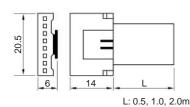
Terminal	Bit	S	ett	ing	po	osit	ior	1						_
No.	No.	0	1	2	3	4	5	6	7	8	9	10	11	12
A	1	•		•		•		•		•		•		•
F	2	•	•			•	•			•	•			•
В	4	•	•	•	•					•	•	•	•	
E	8	•	•	•	•	•	•	•	•					
С	Р		•	•		•			•	•			•	
G	INH •													•
D	С													_

INH: Inhibit terminal Parity check terminal Common terminal Turned ON

■ Accessories Lead wire with connector (8-terminal)



Length of lead wire (m)	Туре	Mass (g)
0.5	ACX011-805	11
1.0 (Standard)	ACX011-810	19
2.0	ACX011-820	33

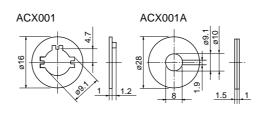


Lock ring

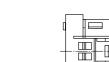


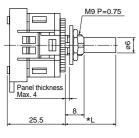
AF91-710

	Туре	Mass (g)
Lock ring (inserted)	ACX001	2
Lock ring (sealed)	ACX001A	5



■ Dimensions, mm AC09

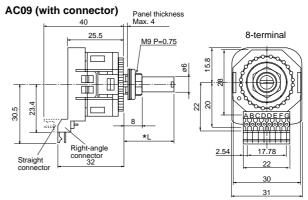


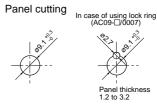


Shaft length	L1	L2	L3	L4
*	16	18	20	22
Mass (g)				
Without connector	41	42	43	44
With connector	42	43	44	45

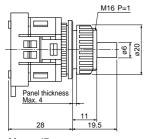
8-terminal

Panel cutting

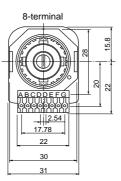






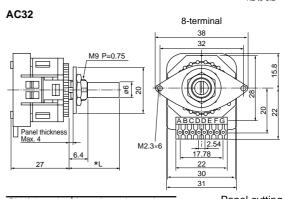




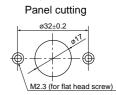


Panel cutting

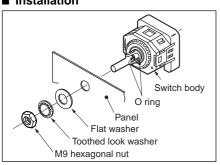




Shaft length	L1	L2	L3	L4
*	14.5	16.5	18.5	20.5
Mass (g)	47	48	49	50



■ Installation

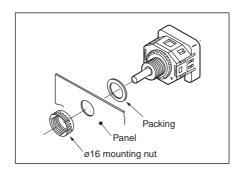


AC09

Pass the switch body through the hole from the back of the panel, and secure it by tightening the hexagonal nut with a flat washer and a toothed lock washer.

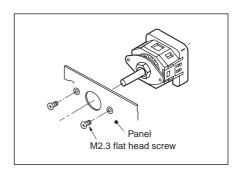
The recommended tightening torque for the hexagonal nut is 1.5 to 2N·m.

Insert the lock ring (ACX001) between the panel and the flat washer, and the adhesive lock ring (ACX001A) between the switch body and the panel.



AC16

Pass the switch body with a bezel through the hole from the back of the panel, and secure it with a ϕ 16 mounting nut. The recommended tightening torque for the nut is 0.6 to 1N·m.



AC32

Pass the switch body through the hole from the back of the panel, and secure it with two flat head screws from the face of the panel. The recommended tightening torque for the flat head screws is 0.3 to 0.5N·m.

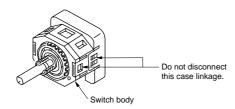
■ Notes on use

1. Connecting wires

Note the following points when soldering:

- The power of the soldering iron must not be over 30W.
- Use solder with resin flux core.
- Complete soldering within 5 seconds if using a 30W soldering iron, or within 10 seconds if using a 20W soldering iron.

2. Note on the case linkage



3. Number of stopper screws shipped

- AC09 and AC32
- Step angle: 30° (symbol X)
 Positions 0/11 (0 to 11): one screw. User-selectable start

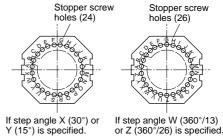
and stop positions: two screws (one for start position, one for end position).

- Step angle: 15° (symbol Y)
 - Positions 0/22 (0 to 22): one screw. User-selectable start and stop positions: two screws (one for start position, one for end position).
- Step angle: 360°/26 (symbol Z)
 Positions 0/24 (0 to 24): one screw. User-selectable start
 and stop positions: two screws (one for start position, one
 for end position).
- AC16

Customers can specify the stopper screw positions. The switch is then shipped with stopper screws already in the specified positions.

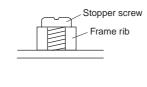
4. Stopper screw positions

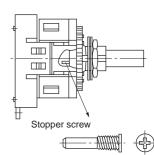
Insert stopper screws into the switch body holes marked with letters, as shown in the insertion example on the right. These tables below show that the start position stopper screw is inserted in the hole on the left of the position setting and the end positions stopper screw is inserted in the hole on the right.



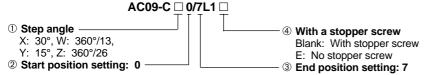
5. Installing a stopper screw

The maximum tightening torque for a stopper screw is 0.1N·m. Screw the stopper screw into position until it hits the body frame rib. Do not overtighten the screw.



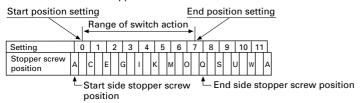


Insertion example 1



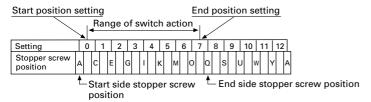
• If symbol ① (step angle) is X----type AC09-CX0/7L1:

Insert the start side stopper screw in hole A and the end side screw in hole Q.



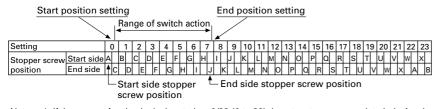
• If symbol ① (step angle) is W----type AC09-CW0/7L1:

Insert the start side stopper screw in hole A and the end side screw in hole Q.



• If symbol ① (step angle) is Y-----type AC09-CY0/7L1:

Insert the start side stopper screw in hole A and the end side screw in hole J.

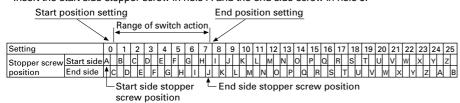


Notes: 1. If the range of action is designated as 0/22 (0 to 22), insert a stopper screw into hole A only.

2. If the range of action is designated as 0/23 (0 to 23), no stopper screws are inserted (symbol ④ is E).

• If symbol ① (step angle) is Z----type AC09-CZ0/7L1:

Insert the start side stopper screw in hole A and the end side screw in hole J.



Notes: 1. If the range of action is designated as 0/24 (0 to 24), insert a stopper screw in hole A only.

2. If the range of action is designated as 0/25 (0 to 25), no stopper screws are inserted (symbol ④ is E).

